

## Patent Abstracts of Japan

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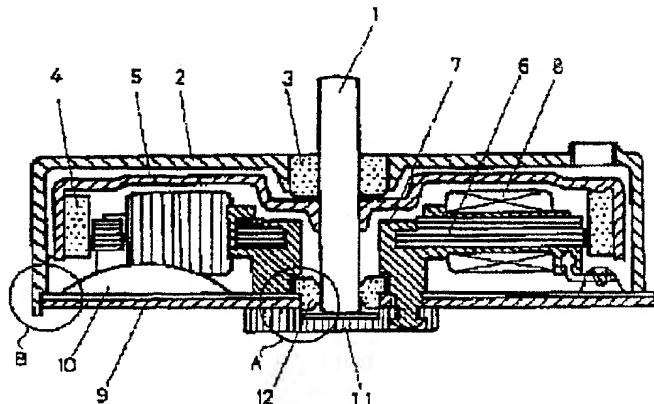
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TITLE : METHOD FOR CONNECTING  
GROUNDING OF DIRECT CURRENT  
BRUSHLESS MOTOR



ABSTRACT : PURPOSE: To easily and surely ground a motor case and metal board by press fitting a metallic bearing member in a way that it is in contact with an inside circumferential conductor pattern and press fitting the metal board into a metallic motor frame.

CONSTITUTION: An insulating layer is formed on the surface of a metal base, and a copper foil conductor pattern is formed thereon. A conductor pattern for grounding is formed on the inside circumference and connected to a grounding terminal. A lower bearing 12, when press fit into a metallic circuit board 9, comes into contact with the conductor pattern for grounding and the metal base to provide grounding. The metallic circuit board 9 is then fitted, and secured in a metallic motor case 2, which is thereby grounded through the conductor pattern for grounding and the grounding terminal. The constitution above makes it possible to ground the motor case 2 just by building the metallic circuit board 9 thereinto.

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